Work Orde Thursday, Augus												Page 1
Revision ID:	D3833-1 Mesh (Base E	nd Face)		Accept	144111 14 1411 1411			s	etup	Start Stop	1 18811181 8	
Start Date: Required Date: Reference:	8/13/2010 8/18/2010	Start Qty: 8.00 Req'd Qty: 8.00	12,12,14 11,14 12,14 12,14 14,14 14,14 14,14 14,14 14,14 14,14 14,14 14,14 14,14 14,14 14,14 14,1		Cust Item I Customer:	D:						·618 1/6 1/61 /694
Approvals:		n: MF	Date: <u>(0 -8-/</u>			ite:		R		Start Stop		8
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #		Accept Qty	Rejec Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr										~ · · · · · · · · · · · ·
D3833	Rev	Α				•						
100 Waterjet FLOW CNC Waterje	et	FLOW WATER JET Memo 1-Cut as po	er Dwg D3833 — □Dwg Rev lecessary	0.00 0.00 : A □Prog Rev:_	A	Mine - agy (distance)		RI	U-8	م))- _ا	9) ———
110 QC Quality Control	•	QC2- Inspect parts off a	machine FAI/FAIB	0.00	·		-	FB (s-8	ط1-	• • • •	· · · · · · · · · · · · · · · · · · ·
120		OC8- Inspect parts - se	cond check	0.00			•	4.				

Quality Control

Memo

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROC	EDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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e de la companya de l											
Part No		PAR #:	_ Fault Cate	gory:	NCR: Yes	No DQA:	Date:				
	R	esolution:	_ Dispositio	n:	Date: _						
NCR:		W	ORK ORD	ER NON-CONFORMA	NCE (NCR)						
DATE	STEP	Description of NC	Corrective Action Initial Action Descripti		on B Sign &	Verification	Approval	Approval			
	0.2.	Section A	Chief Eng	Action Description Chief Eng	Date	Section C	Chief Eng	QC Inspector			
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Work Order ID 61285

Thursday, August 12, 2010 1:20:32 PM



Page 2

Item ID:

D3833-1

Accept

Setup Start

Revision ID:

Item Name:

Mesh (Base End Face)

Start Date:

8/13/2010

Start Qty: 8.00

Req'd Qty: 8.00



Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

QC:

Date: _____

Tooling:

Date:

Run Start



Required Date: 8/18/2010

SPC (Y/N):

Date:

Stop

Stop



Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Date: ____

0.00

0.00

Set Up/ Run Hours

Tool # Plan Accept Code Qty

Reject Qty

Reject Number

Insp. Stamp

140

QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

Memo

0.00

10-8-18 10-8-18

W/O:		•	W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approval
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Picklist Print

Thursday, August 12, 2010 1:20:32 PM

Work Order ID: 61285

Parent Item: D3833-1

Parent Item Name: Mesh (Base End Face)



Start Date: 8/13/2010

Required Date: 8/18/2010

Page 1

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seg ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F	##	Purchased	No			100	sf	993.5557	2.1601	18.19032	•	K 10-16	
				Location		Loc (<u>Oty</u>	Loc Code					
				MAT		993.555	5733					7	
					114809	139.403	3243		_			(Y)	
					114853	13.80	0059						

115012 500 115067 13.0125 115171 7.3394 115401 320

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Part No	:	PAR #:	Fault Categ	ory:	_ NCR: Yes	s No DO	A:	Date: _	
	R	esolution:	Disposition	:	QA: N/C	Closed: _	***	Date: _	,
NCR:				R NON-CONFORM					
		Description of NC	Corrective Action		Section B		ication	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	on Sign & Date		tion C	Chief Eng	QC Inspector
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DART AEROSPACE LTD	Work Order:	61285
Description: Mesh, Base End Face	Part Number:	D3833-1
Inspection Dwg: D3833 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
12.63	+/-0.030	12.250	x		T BOI	
24.63	+/-0.030	17.250	<u>}_</u>		7	
		0 (.00				
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Measured by:	Audited by: 8	Prototype Approval:	N/A
Date: 10 - & 10	Date: 10/02/1C	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	09.05.20	New Issue	KJ 99	1 1

W/O:			WO	RK ORDER CHANG	GES	· · · · · · · · · · · · · · · · · · ·				
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		Description of NC	Corrective Action Section B			· · Veritic		ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
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D3833-3 MESH, LID END

A 61285

D3833-5 MESH, LID END

D3833-1 MESH, BASE END FACE

A NEW ISSUE 08.09.23 REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN DRAWING NO. CHECKED REV. A D3833 MFG. APPR. SHEET 1 OF 2 APPROVED TITLE SCALE MESH, BASKET END

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THE DOCUMENT IS THE WAS CONTROLLED IN A SEASON OF THE COMES OF THE METERS OF THE MET DE APPR. DATE 08.09.23

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

8

W/O:			WO	RK ORDER CHANGE	ES			
DATE	STEP	PR	OCEDURE CHAN	IGE	Ву	Date C	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		,						
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No DQA:	Date:	
	R	esolution:	Disposition	QA: N/C Cld	sed:	Date: _		
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)	,	
		Description of NC			n B	Verificat	ion Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		QC Inspector
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R19.38 -+ 61285 4.67 D3833-3 MESH, LID END D3833-5 MESH, LID END 12.63 R12.38 DESIGN D3833-1 MESH, BASE END FACE DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN DRAWING NO. CHECKED D3833 MFG. APPR. TITLE APPROVED MESH, BASKET END

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SHEET 2 OF 2

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W/O:		WORK ORDER CHANGES							
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DATE	STEP	Description of NC Section A	Corrective Action Section			Verification	Approval	Approval	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector	
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